User

Thursday, 7/13/2006 3:38:22 PM

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 27908

Estimate Number

: 10071

P.O. Number This Issue

ALT:

: NA

: 27031

: 7/13/2006

S.O. No. : NIA

: PURCHASED PARTS

Part Number

Drawing Name

: D30153

Drawing Number

: D3015 REV. B

: LOCKNUT

Project Number

: N/A

Drawing Revision

Alu:

Material **Due Date**

: 7/30/2006

Qty:

200 Um:

Each

Written By

Prsht Rev.

First Issue

Checked & Approved By

Comment

Previous Run

: Est: A 01.06.28

Type

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

CLOTINOCO

1.0

PG

PURCHASING

Comment: PURCHASING

Issue P/O: 1683

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

Lock Nut

2.0



1.0000 Each(s)/Unit Total: 200.0000 Each(s)



3.0

PACKAGING 1

LOCKNUT

Comment: Qty.:

PFSLNNC516S1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6



DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stoc Location:_

Page_1.

Form: rprocess =

Dart Aerospace Ltd

югоориоо	2.0						
		WORK ORDER C	HANGES	- 			
STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
	W	ORK ORDER NON-CONF	ORMANCE (NC	₹)			
eten.	Description of NC	Corrective Action	n Section B	Verifi	cation	Approval	Approval
	•	W	WORK ORDER C STEP PROCEDURE CHANGE WORK ORDER NON-CONF	WORK ORDER CHANGES STEP PROCEDURE CHANGE By WORK ORDER NON-CONFORMANCE (NCF	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date WORK ORDER NON-CONFORMANCE (NCR)	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty WORK ORDER NON-CONFORMANCE (NCR)	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty Mfg / Design Mgr WORK ORDER NON-CONFORMANCE (NCR) Corrective Action Section 8

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B			Approval	Annessal
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Verification Section C	Design Mgr	Approval QC Inspector
·							:	

Part No:	PAR #:	Fault Category:	NCR:	Yes No D	QA:	Date: <u>a6</u>	167/Xe
NOTE: Date & initial all entries				QA: N/C Clos	sed:	Date:	
H:\forms\Quality Assurance\approved for	orms\NCRWO revC						***

Date: ----User: Thursday, 7/13/2006 3:38:23 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 27908

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Inspection Level 21

Description :

6.0

DC

DOCUMENT CONTROL



COMENT CONTROL

Job Completion



DOG 07. 26

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W/O:			WOF	RK ORDER CHANGES					
DATE	STEP	PR	OCEDURE CHAN	GE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approva QC Inspecto
						· · · · · · · · · · · · · · · · · · ·			
NCR:				R NON-CONFORMAN	CE (NCR))			
DATE	STEP	Description of NC Section A	Initial Design Mgr	Corrective Action Section B Action Description Design Mgr	Sign & Date		cation ion C	Approval Design Mgr	Approval QC Inspecto
Part No):	PAR #:	Fault Category:	NCR: \	es No I	DQA:		Date:	
NOTE: D	ate & initial al	Il entries		C	A: N/C Clo	sed:		Date:	

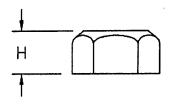




DESIG	THE	DRAWN BY	DART AEROSPACE LT HAWKESBURY, ONTARIO, CANADA	D
CHECK	KED L	APPROVED	DRAWING NO. D3015 SH	REV. B
DATE			TITLE	SCALE
03.0	7.15		LOCKNUT	NTS
Α		01.05.03	NEW ISSUE	
В		03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		H	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

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PAGE PAGE NO

1 of 1

COPIES

SOUS TOTAL / SUB TOTAL

MONTANT TOTAL TOTAL AMOUNT

CODE DE COMM. DIF. B.O. COD

B - B.O COMMANDE DEF. C- ANNULEE CANCEL D- EXP DIRECTE DIR SHIP

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